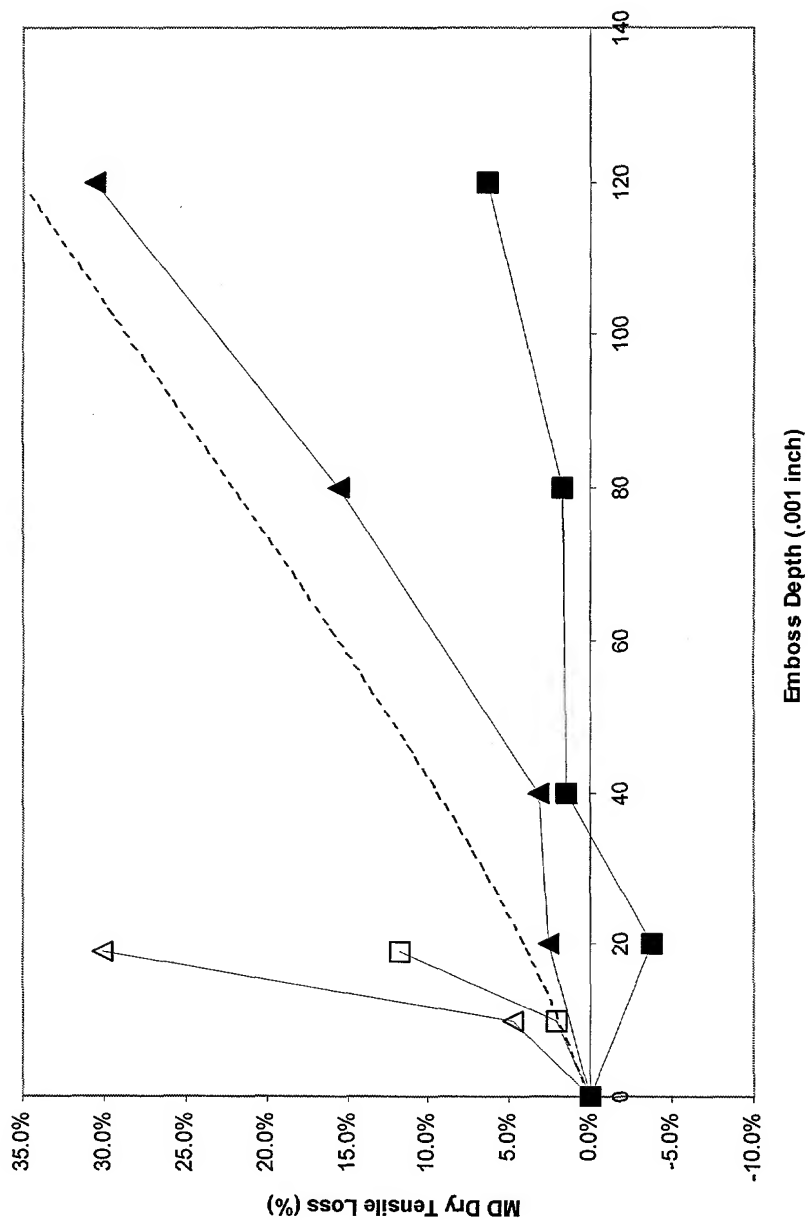




FIG. 18

Reduction of Machine Direction Tensile Strength





Fiber Picking With 45 mil Embossing Rolls--Beveled Ovals

FIG. 19

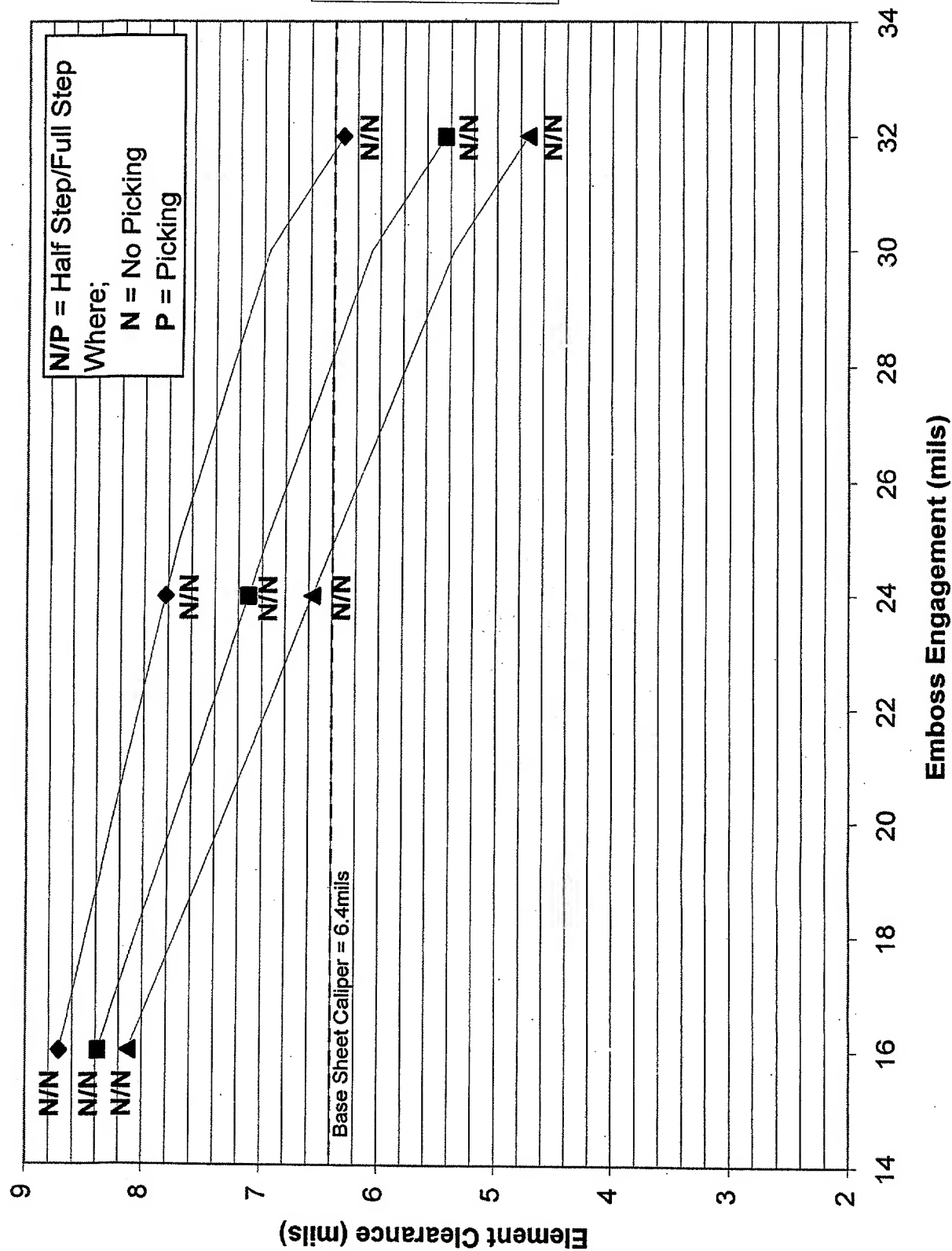




FIG. 20

Fiber Picking With 42.5 mil Embossing Rolls--Beveled Ovals

